

Work Order ID 120470

September-23-14 9:11:33 AM

Repair

120470

Page 1

Item ID: D350-567-115 Accept *N900040100* Setup Start *NS1*

Revision ID:

Item Name: Replacement Int. Window Stop *NS2*

Start Date: 6/04/14 Start Qty: 4.00 *4* Cust Item ID:

Required Date: 6/04/14 Req'd Qty: 4.00 *4* Customer:

Reference:

Approvals: Process Plan: *[Signature]* Date: Tooling: Date: Run Start *NR1*

QC: Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D350-567	E	* <i>SP</i>							
100	Document Control	0.00							DAS 38 9-89 <i>14-10-10</i>
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile and create labels per PPP D350-567-115 CHG004								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							DAS 26 9-89 <i>14-10-10</i>
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							DAS 38 9-89 <i>14-10-10</i>
Quality Control									

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Item ID: D350-567-115 Accept *N900040100* Setup Start *NS1*

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Start Date: 6/04/14 Start Qty: 4.00 *4* Cust Item ID:

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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							DA5 06 9-89
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-567-115								
	Location: _____								
	PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

AP 124712

4 OCT 10 2014

14/10/15

ME 14-10-10

Picklist Print

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Work Order ID: 120470

120470

Parent Item: D350-567-115

D350-567-115

Parent Item Name: Replacement Int. Window

Start Date: 6/04/14

Required Date: 6/04/14

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:A New Issue 04-08-24 JLM
IPP Rev:B CHG#2 ECN 1055 07-11-21 DD verified by:EC
IPP Rev:C 08-10-07 as per revD DD verified by: IPP REV:D
13.10.15 AS PER IIN REV.E DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN526C632R12		Purchased	No			110	Each	318.0000	9	36			DAS 26 9-89
<div> <div>*AN526C632R12*</div> <div>Screw</div> <div>DAS 38 9-89</div> </div>													
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST328				318					
				m126474				100					
				m128403				218					
D2463		Manufactured	No			110	f	883.0137	4.41	18			DAS 26 9-89
<div> <div>*D2463*-0530</div> <div>1/2" Seal (\$Per Foot)</div> <div>DAS 38 9-89</div> </div>													
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST409				883.013684					
				110718				25.063684					
				115701				357.95					
				121929				500					
D3293-1		Manufactured	No			110	Each	33.0000	1	4			DAS 26 9-89
<div> <div>*D3293-1*</div> <div>Doubler For Interior Window For -111</div> <div>DAS 38 9-89</div> </div>													
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST440				33					
				108071				2					
				109532				3					
				117076				16					
				120411				12					

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Work Order ID: 120470

120470

Parent Item: D350-567-115

D350-567-115

Parent Item Name: Replacement Int. Window

Start Date: 6/04/14

Required Date: 6/04/14

Start Qty: 4.00

Required Qty: 4.00

D3294-1 Manufactured No

110 Each 16.0000

D3294-1

Bracket For Interior Window For -115

DAS
38
9-89

**

DAS
26
9-89

Location

Loc Qty

Loc Code

ST440

16

110103

3

116826

13

D3295-041 Manufactured No

110 Each 18.0000

D3295-041

Replacement Interior Window For -111

DAS
38
9-89

**

DAS
26
9-89

Location

Loc Qty

Loc Code

ST441

18

111561

3

113787

4

115821

7

120460

4

D3296-041 Manufactured No

110 Each 15.0000

D3296-041

Replacement Interior Door For -111

DAS
38
9-89

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DAS
26
9-89

Location

Loc Qty

Loc Code

ST441

15

110148

3

112335

4

116894

4

120249

4

MS20470AD4-5 Purchased No

110 Each 2,465.0000

MS20470AD4-5

RIVET, UNIVERSAL HEAD

DAS
38
9-89

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Location

Loc Qty

Loc Code

ST312

2465

m128401

1653

m128813

812

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Work Order ID: 120470

120470

Parent Item: D350-567-115

D350-567-115

Parent Item Name: Replacement Int. Window

Start Date: 6/04/14

Required Date: 6/04/14

Start Qty: 4.00

Required Qty: 4.00

MS20470AD4-6

Purchased

No

110

Each

4,106.000

115 460

MS20470AD4-6

RIVET

DAS
38
9-89

**

DAS
06
9-89

DAS
26
9-89

Location

Loc Qty

Loc Code

ST312

4106

118927

756

m128401

347

m128754

1488

m129499

1515

40x 343x

117

MS20470AD4-7

Purchased

No

110

Each

3,156.000

15 60

MS20470AD4-7

Rivet, Universal Head

DAS
38
9-89

**

DAS
06
9-89

DAS
26
9-89

Location

Loc Qty

Loc Code

ST312

3156

123525

1317

124231

539

m128228

1300

60x

MS21042L06

Purchased

No

110

Each

592.0000

9 36

MS21042L06

Nut

DAS
38
9-89

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OCT 02 2014

Location

Loc Qty

Loc Code

ST306

200

m130325

200

ST307

392

m127304

3

m128976

189

m129499

200

36x

DAS
06
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DAS
26
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Work Order ID: 120470

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D350-567-115

Parent Item Name: Replacement Int. Window

Start Date: 6/04/14

Required Date: 6/04/14

Start Qty: 4.00

Required Qty: 4.00

NAS1149DN632J

Purchased

No

110

Each

403.0000

9-36

DAS
26
9-89

~~*NAS1149DN632J*~~

DAS
38
9-89

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OCT 01 2014

Washer

Location

Loc Qty

Loc Code

CA

46

M129682

46

ST277

357

M126084

11

M127255

100

M128812

246

30x

DAS
06
9-89

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